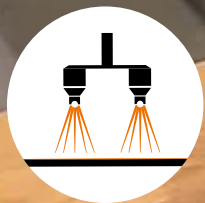


LOBA Industrial

Water technology – spray system



Loba[®]
On Top!





Invisible Spray

Water technology – spray system

For the look and feel of untreated wooden flooring

- 2-layer full structure without primer
- Ultra-matt surface
- Very low emissions
- Certified slip prevention
- Excellent resistance to chemicals
- Easy cleaning as with a varnished surface

Invisible Spray | Water technology – spray system



▶ Advantages for parquet manufacturers

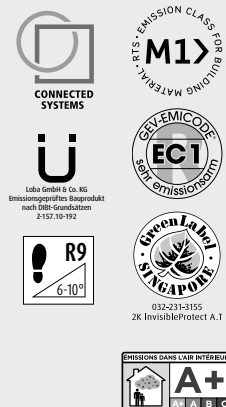
- Fast and efficient processing thanks to manual spraying using conventional HVLP/RP spray guns
- Even more speed and efficiency possible through the use of spray boxes through to spray robots
- The viscosity and behavior of the varnish can be customized on request using additives
- On request and following a joint testing procedure, geometries other than parquet are possible (e.g. furniture)

▶ Advantages for parquet buyers

- Invisible protection – look, feel, and color of the wood as if it were untreated
- Long-lasting beauty – high resistance to mechanical wear and household chemicals
- Easy and straightforward cleaning
- Very low emissions

LOBA products for application

- AC853



Detailed structure, see next page

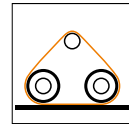
LOBA products for cleaning and care

- Thorough cleaning with LOBA CareRemover
- Cleaning with LOBA Cleaner
- Re-sealing with LOBA 2K InvisibleProtect

More information can be found in the LOBA care instructions

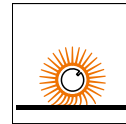
Invisible Spray | Water technology – spray system

Application



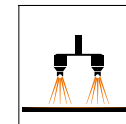
▶ Preparation of the wood

Calibration with P100 - P120
Sanding with P120-P150



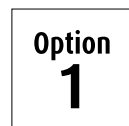
▶ Vacuuming

Cleaning of the surface
Free of dust



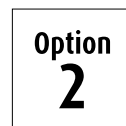
▶ Application AC853

Applied with Airless spray machine, 150 bar
Nozzle 0.28 mm open at 50° angle
Consumption: 90-100 g/m²



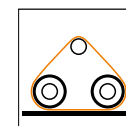
▶ Drying

Physical drying, 5 - 8 hours in the drying trolley
Surface must be fully dry



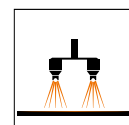
▶ Drying

Accelerated physical drying
Approx. 1-2 h at 40 °C with circulated air



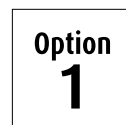
▶ Zwischenschliff + Entstaubung

with P240 - P320 before application of the final coat



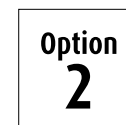
▶ Applikation AC853

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Nozzle 0.28 mm open at 50° angle
Consumption: 90 - 100 g/m²



▶ Drying

Physical drying, 5 - 8 hours in the drying trolley
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▶ Drying

Accelerated physical drying
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LOBA Industrial

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